

ACCUSTACK



BOOST PRODUCTIVITY WITH THE ACCUSTACK TRUSS STACKER

Take the heavy lifting out of your workflow with the **AccuStack** by Baumeister. Our truss stacker automatically lifts and stacks finished trusses straight from the press, keeping your production line moving smoothly. Designed for speed, safety, and efficiency, it neatly bundles trusses for easy transport or storage – no more bottlenecks, no more strain on your crew. Save time, reduce labor, and keep your yard organized with a smart stacking solution built for busy truss shops.

AccuStack features an advanced control panel allowing individual unit control and an operator remote control. These power units also feature a convenient back unload feature, allowing you to move bars out of the way while you unload trusses from the stacker.



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FEATURES

1. Stacker Unit Power System

Each stacker unit is equipped with a self-contained power system that controls the following functions:

- **Lift Arm Operation:** Raises trusses to an upright position while automatically indexing the hold arm back 1 1/2" with each cycle.
- **Hold Arm Operation:** Pivots backward to allow truss packs to be lifted rearward rather than upward over the stackers. Once the pack is clear, the hold arms can be reset to the home position.
- **Slide Function:** Powers the lift arm assembly backward and returns it to the home position once stacking is complete.
- Baumeister recommends the Stacker Unit to be placed every 10', however they can be placed closer or further apart.
- Stackers units are wired in sequence, you can move or add more stackers at any time

All functions are managed from the centralized main control panel.

2. Main Control Panel Features

The main control panel provides comprehensive operation and monitoring capabilities, including:

- Support for up to 10 stacker units.
- Grouping options that allow independent operation of individual stackers or combined operation of selected units.
- Automated stacking cycle initiation, as well as manual jog controls for stack arms, hold arms, and slides. Return-to-home commands are also available for both hold arms and slides.
- Input integration for bump plates (for automatic truss stacking), as well as external infeed or exit roller systems.
- A maintenance interface displaying real-time operation of each stacker, with the ability to independently control all motion axes for each unit.

3. Remote Control Features

The standard 8-channel remote control provides convenient operation, including:

- Jogging stacker arms up and down.
- Jogging hold arms up and down.
- Forward and reverse control of in-feed and exit rollers.

Remote control inputs can be custom-programmed to manage any stacker function. Optional upgrades are available for 10- or 12-channel remotes at additional cost.

SPECIFICATIONS

Length, Width, & Height	25 x 14.6 x 16.75 ft
Max Truss Length	10 – 100 ft
Working Height	30 in
Safe Working Load	750 lbs per stacker unit
Machine Mass	4,400 lbs
Operational Noise	50 db
Electrical Requirement	460V 5A 3Ph



*For more information about the AccuStack truss stacker,
contact Baumeister Equipment Sales today!*

